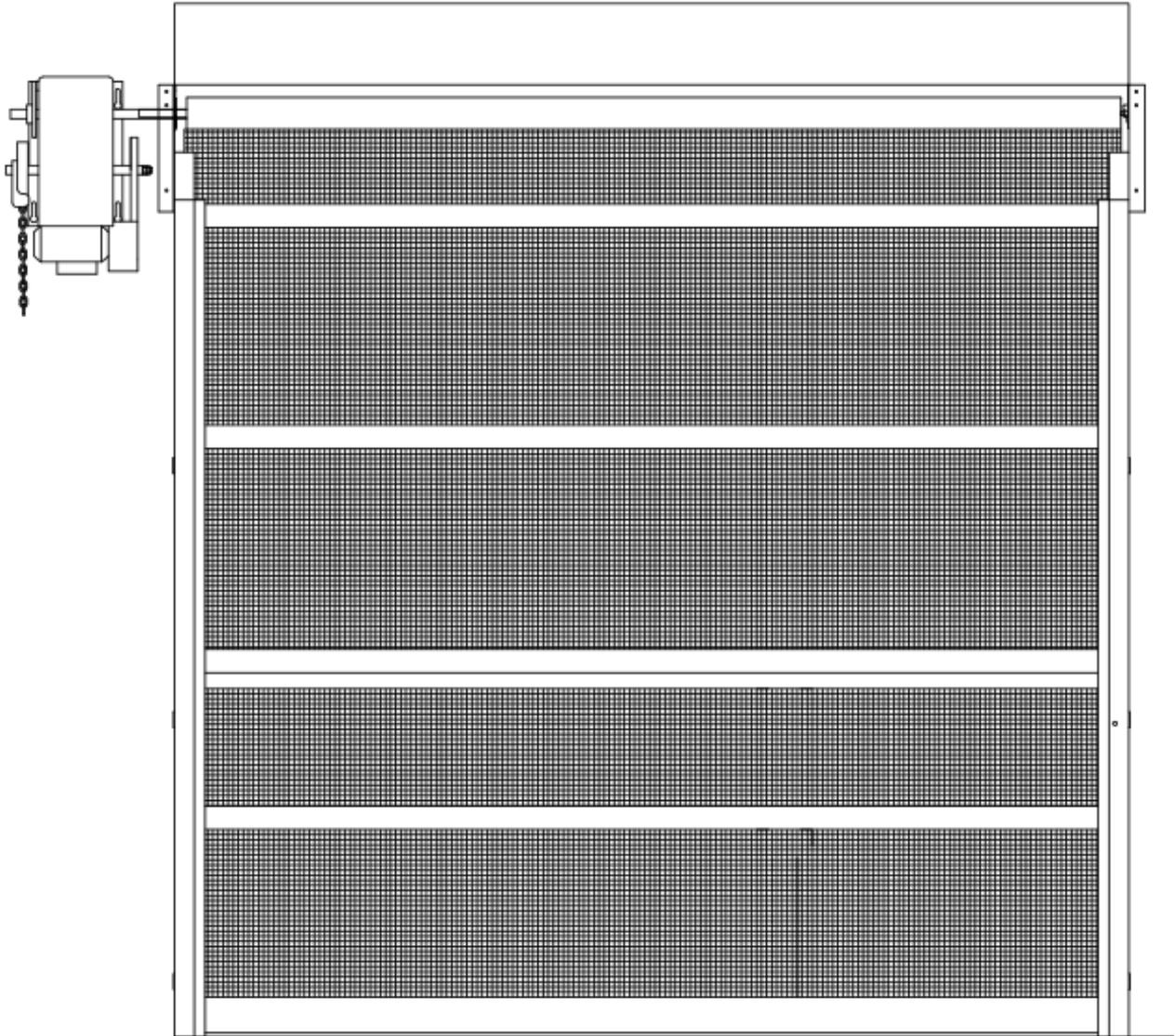




**GATEWAY
HIGH CYCLE E-TRACK MOUNT**



	WIDTH	HEIGHT
Out to Out Finished Size		

INSTALLATION INSTRUCTIONS HIGH CYCLE- E-TRACK MOUNT

I. Receiving and Handling

1. Upon receipt of the Gateway product, inspect the contents for shipping damage or missing hardware. If necessary initiate claim(s) with the freight carrier for any damage.

Important Note:

Any damage to the crate or packaging material should be noted on the shipping paperwork. Exterior damage may indicate concealed damage. This notation will preserve your rights should a freight claim be necessary.

II. Hardware Mounting Instructions

2. Your E-track door is manufactured so the OTO equals the width of the existing door, the OTO should be that the back of the Gateway track is flush with the back of the existing track. The screen side projection is going to be flat against the back of the rolling steel door (See Fig. 1 and 2).

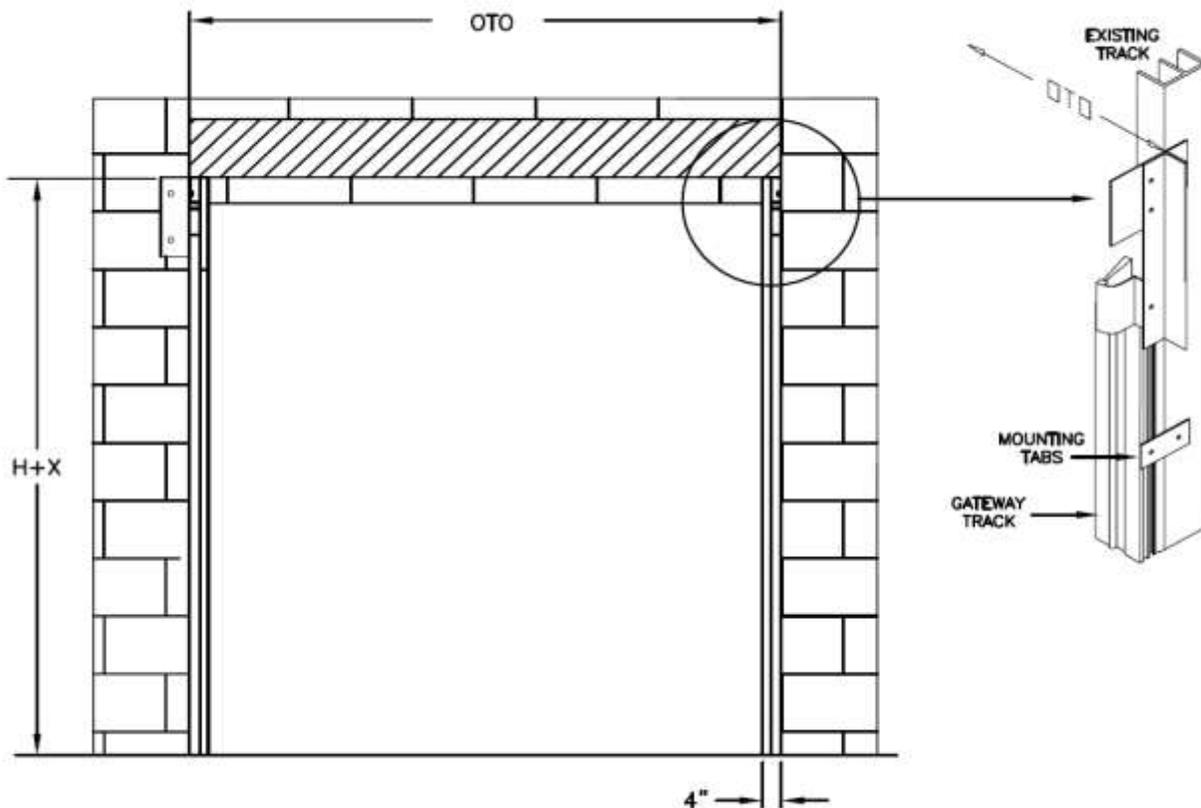


FIGURE 1



FIGURE 2

3. Connect the RH and LH tracks at the top of the tracks using the top header angle, (the 2" x 2" angle) using the 5/16-18 bolts provided. When installed correctly the brush seal retainer will face the rolling steel door and the vinyl flap will run down the back side of the Gateway door. Mount the idler end track on the right, the motor end track on the left. Both should be level and flush with the floor. Fasten or weld with proper fastener. (Not supplied). NOTE: Do not allow the fasteners, if used, to impinge on the E-track operation.

4. Once connected lift the tracks up and attach the side screen to the back of the rolling steel door using the E-track brackets attached to the back of the Gateway door. (See Fig. 3).

III. Roll Assembly Mounting Instructions

5. Remove the football bearing from the mounting plate. Install the non-drive side first. Ensure that the idler shaft is completely seated in the mounting saddle. Slip the football bearing onto the 1" keyway shaft and bolt the bearing to the mounting plate. DO NOT REMOVE THE PLASTIC AROUND THE DOOR AT THIS TIME. DOING SO WILL CAUSE THE DOOR TO UNROLL.

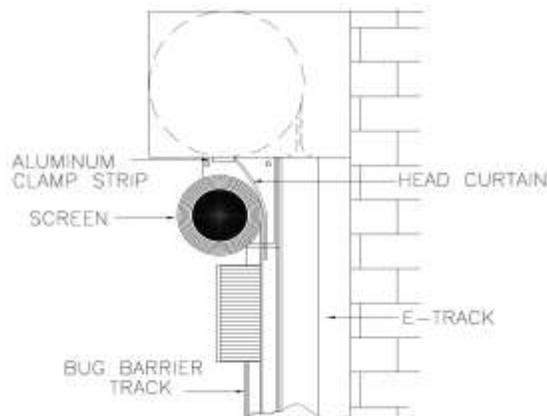


FIGURE 3

IV. Motor Mounting Instructions

6. The motor is mounted to the wall and then using the chain and sprocket the drive shaft of the motor is connected to the drive shaft of the roll-up door.

IMPORTANT NOTE: Utilize the motor manufacturers installation instructions for proper installation, wiring, and limit adjustment of the motor.

7. With the door down and in place, install the 2.5-inch sheet metal screw through the front and into the back hole in the idler mounting plate. **NOTE: FAILURE TO SECURE ROLL TUBE COULD CAUSE IN INJURY.**

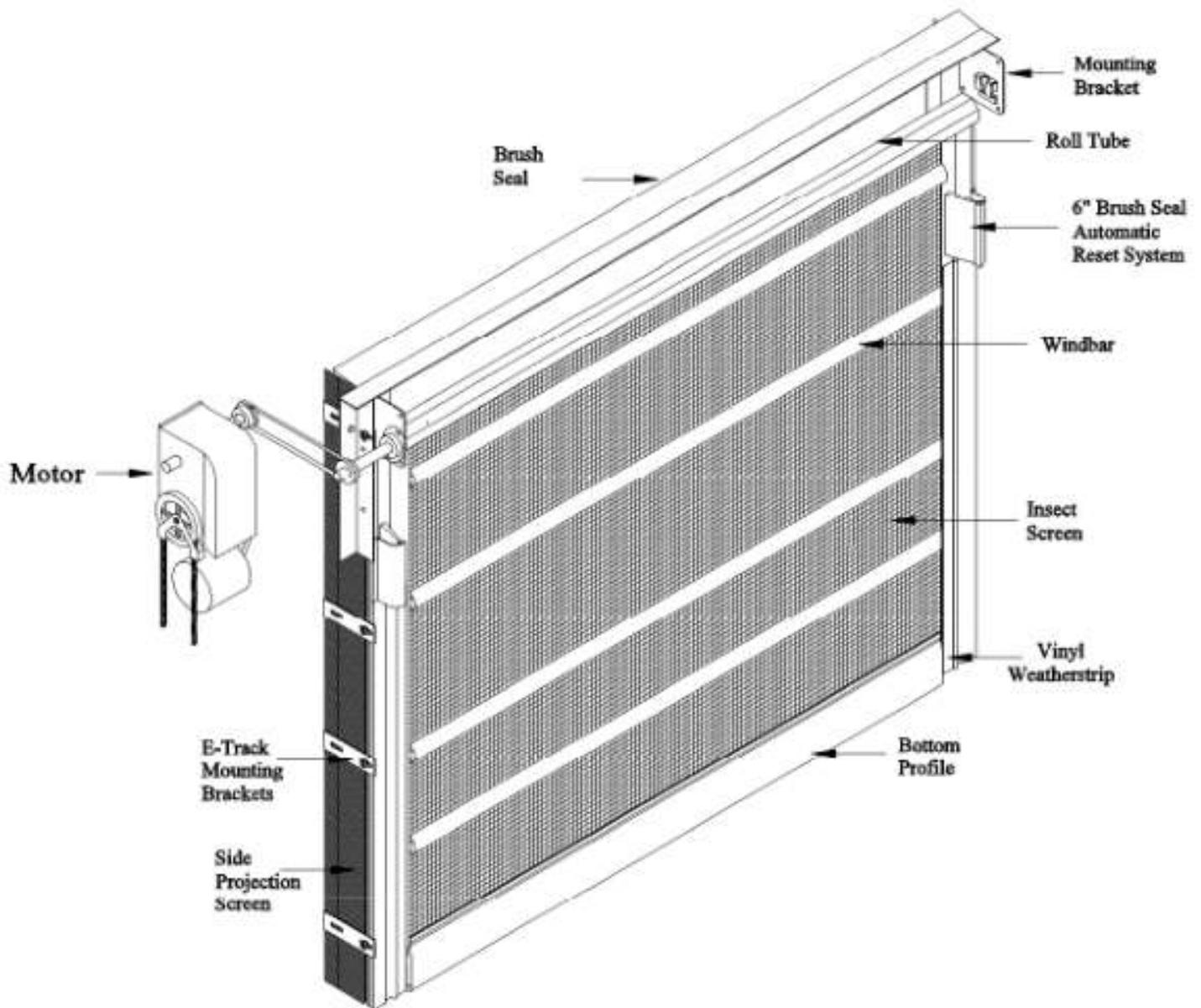


FIGURE 4